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The craft, the science and the loving art of flogging... by a 30-year veteran master flogger! Possible the most popular activity in the erotic power exchange lexicon, flogging offers sensations ranging from gentle massage through tearing agony. Leatherman/educator Joseph W. Bean explains how to choose a flogger, negotiate a scene, read your partner's mental and physical state, select patterns and strokes to create a palette of sensation, and much more!

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